

# MANUAL DISCHARGE TAMPER SEAL CHANGEOVER

## OVERVIEW

Current tamper seal configuration on buses in the field today



Tamper seal configuration on all buses going forward



# MANUAL DISCHARGE TAMPER SEAL CHANGEOVER

## PART OVERVIEW

### Conversion Kit - Part# 477545



Figure 3

### New Manual Discharge KIT - Part #477544



Figure 4

### Replacement Beaded Security Tie - Part # 404796



Figure 5

Conversion Kit		
477545		
BOM	Qty Per	Description
306222	1	SECURITY TIE CLAMP
350349	1	INSTRUCTION STICKER
350260	1	TAMPER PIN
404796	3	TIE, BEADED SECURITY

Manual Discharge Kit		
477544		
BOM	Qty Per	Description
306222	1	SECURITY TIE CLAMP
350349	1	INSTRUCTION STICKER
350260	1	TAMPER PIN
404796	3	TIE, BEADED SECURITY
421317-1	1	Manual Activation Switch



A part of Collins Aerospace

Not Subject to Regulation ("NSR")

# MANUAL DISCHARGE TAMPER SEAL CHANGEOVER

## PART SUMMARY SHEET

Description	Old PN	Replacement/New PN
MANUAL ACTIVATION SWITCH KIT	421317	477544
INSTRUCTION STICKER	421317-3	350349
MANUAL ACTIVATION SWITCH	421317-1	Stays the same.
TAMPER SEAL	421317-2	If a customer needs to covert to new tamper solution - 477545 (retrofit kit) is needed If customer has implemented the tamper seal solution only the 404796 (beaded security tie) is needed
MANUAL ACTIVATION INSTRUCTION STICKER	476130	350349



A part of Collins Aerospace

Not Subject to Regulation ("NSR")